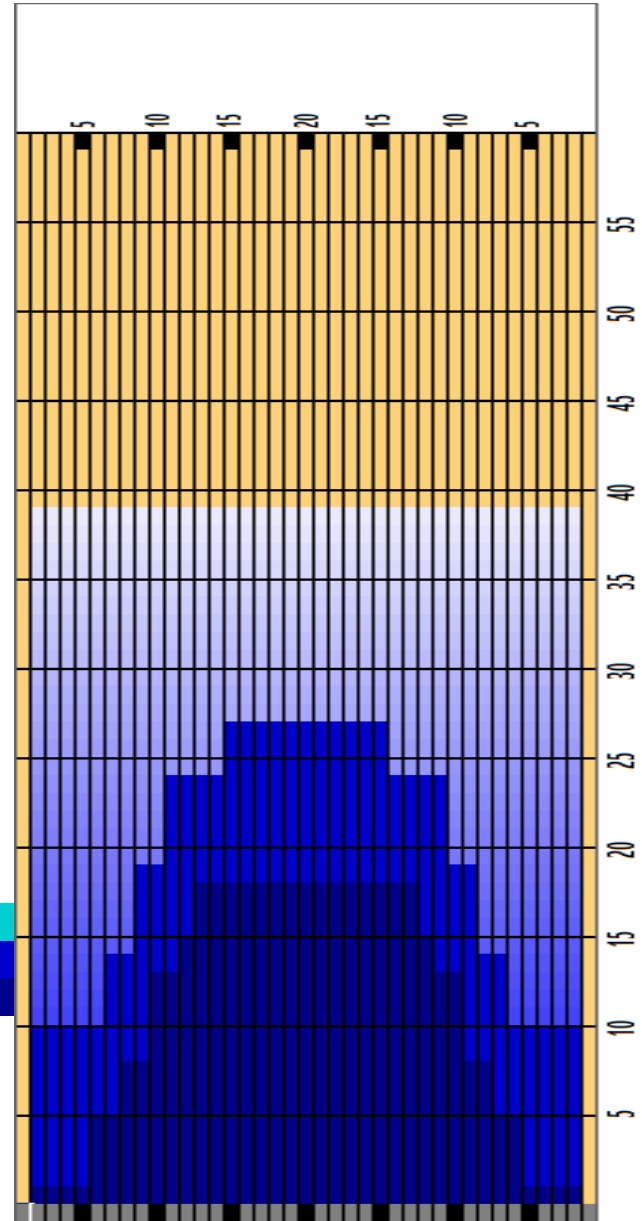


Oil Pattern Distance	39	Reverse Brush Drop	39	Oil Per Board	40 ul
Forward Oil Total	9.24 mL	Reverse Oil Total	7.44 mL	Volume Oil Total	16.68 mL
Tank Configuration	ALT	Tank A Conditioner	Current	Tank B Conditioner	Current

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	14	3	74	0.0	1.9	1.9	2960
2	6L	6R	2	14	3	58	1.9	5.8	3.9	2320
3	8L	8R	1	18	3	25	5.8	8.3	2.5	1000
4	10L	10R	2	18	3	42	8.3	13.4	5.1	1680
5	12L	12R	1	18	3	17	13.4	15.9	2.5	680
6	13L	13R	1	18	3	15	15.9	18.4	2.5	600
7	2L	2R	0	22	3	0	18.4	25.0	6.6	0
8	2L	2R	0	26	3	0	25.0	39.0	14.0	0

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	22	3	0	39.0	27.0	-12.0	0
2	15L	15R	1	18	3	11	27.0	24.5	-2.5	440
3	11L	11R	2	18	3	38	24.5	19.4	-5.1	1520
4	9L	9R	2	18	3	46	19.4	14.3	-5.1	1840
5	7L	7R	2	14	3	54	14.3	10.4	-3.9	2160
6	2L	2R	1	14	3	37	10.4	8.5	-1.9	1480
7	2L	2R	0	14	3	0	8.5	0.0	-8.5	0



Cleaner Ratio Main Mix                    36.5:1    Forward

Cleaner Ratio Back End Mix                33:1        Reverse

Cleaner Ratio Back End Distance         59         Combined

Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	4.05	1.44	1.02	1.02	1.44	4.05

