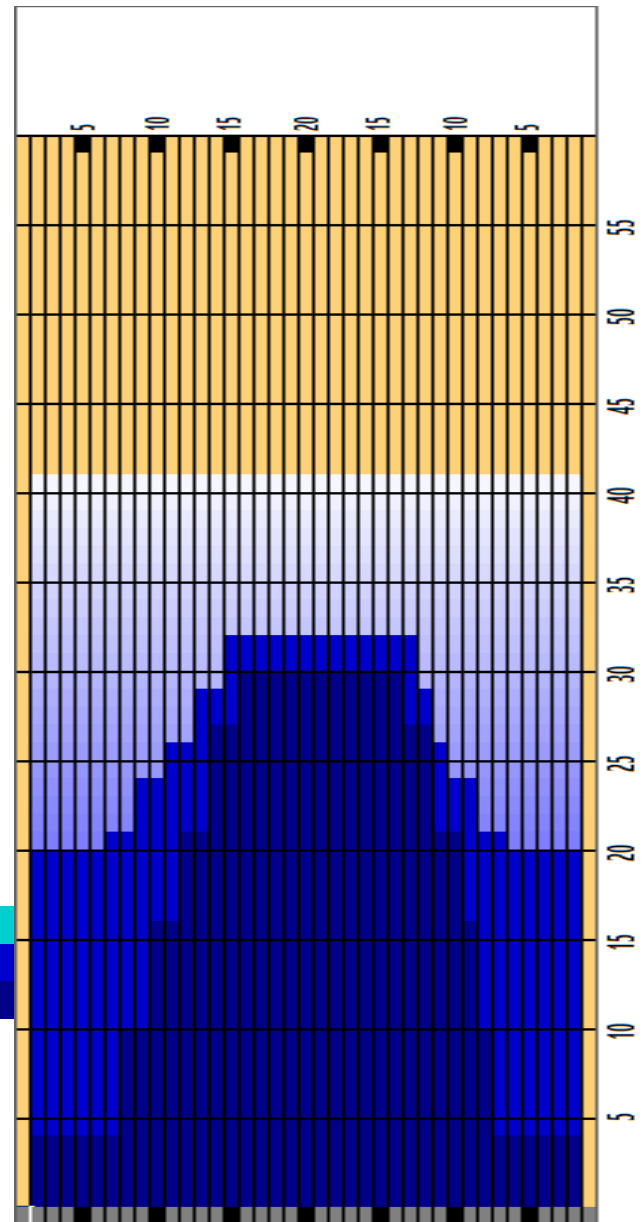


Oil Pattern Distance	41	Reverse Brush Drop	38	Oil Per Board	40 ul
Forward Oil Total	16.08 mL	Reverse Oil Total	5.4 mL	Volume Oil Total	21.48 mL
Tank Configuration	ALT	Tank A Conditioner	FIRE	Tank B Conditioner	FIRE

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	10	4	148	0.0	4.2	4.2	5920
2	8L	8R	3	14	3	75	4.2	10.1	5.9	3000
3	10L	9R	3	14	3	66	10.1	16.0	5.9	2640
4	12L	10R	3	14	3	57	16.0	21.9	5.9	2280
5	14L	12R	3	14	3	45	21.9	27.8	5.9	1800
6	16L	14R	1	18	3	11	27.8	30.3	2.5	440
7	2L	2R	0	22	3	0	30.3	34.0	3.7	0
8	2L	2R	0	26	3	0	34.0	41.0	7.0	0

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	0	41.0	32.0	-9.0	0
2	15L	13R	1	22	3	13	32.0	28.9	-3.1	520
3	13L	12R	1	18	3	16	28.9	26.4	-2.5	640
4	11L	11R	1	18	3	19	26.4	23.9	-2.5	760
5	9L	9R	1	18	3	23	23.9	21.4	-2.5	920
6	7L	7R	1	14	3	27	21.4	19.5	-1.9	1080
7	2L	2R	1	14	3	37	19.5	17.6	-1.9	1480
8	2L	2R	0	14	3	0	17.6	0.0	-17.6	0



Cleaner Ratio Main Mix                    36.5:1    Forward  
 Cleaner Ratio Back End Mix            33:1        Reverse  
 Cleaner Ratio Back End Distance       59        Combined  
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	4.42	1.83	1.07	1.01	1.51	4.42

