



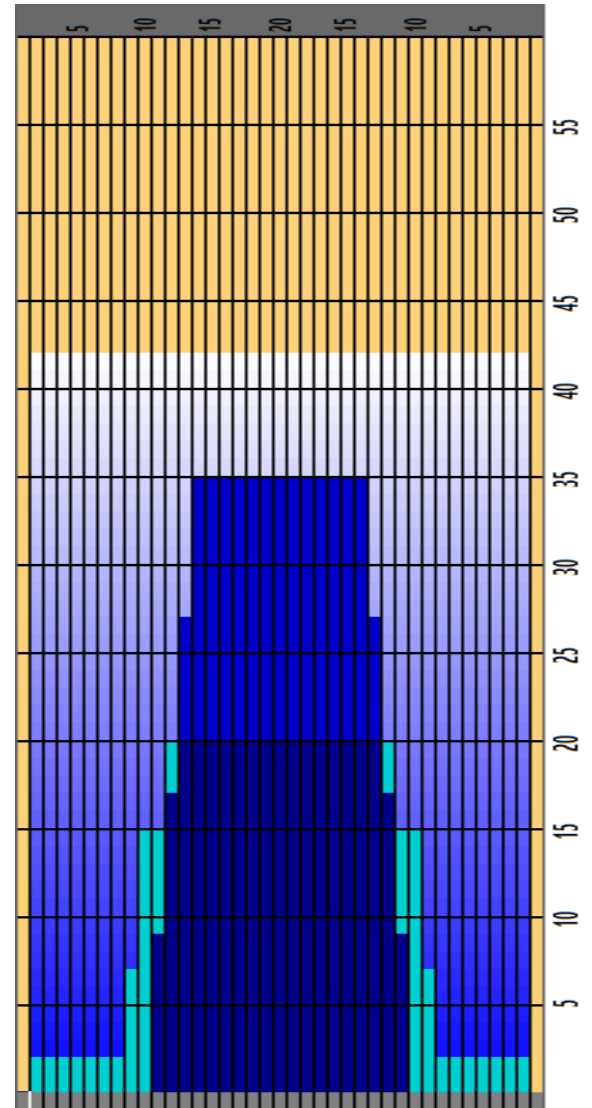
Kesäkisa2021



Oil Pattern Distance	42	Reverse Brush Drop	42	Oil Per Board	50 ul
Forward Oil Total	10.85 mL	Reverse Oil Total	10.25 mL	Volume Oil Total	21.1 mL
Tank Configuration	ALT	Tank A Conditioner	Current	Tank B Conditioner	Current

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	18	3	74	0.0	2.5	2.5	3700
2	9L	9R	2	18	3	46	2.5	7.6	5.1	2300
3	10L	10R	3	18	3	63	7.6	15.2	7.6	3150
4	12L	12R	2	18	3	34	15.2	20.3	5.1	1700
5	2L	2R	0	18	3	0	20.3	24.0	3.7	0
6	2L	2R	0	22	3	0	24.0	33.0	9.0	0
7	2L	2R	0	30	3	0	33.0	42.0	9.0	0

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	10	3	0	42.0	35.0	-7.0	0
2	14L	14R	3	18	3	39	35.0	27.4	-7.6	1950
3	13L	13R	4	18	3	60	27.4	17.2	-10.2	3000
4	12L	12R	4	14	3	68	17.2	9.3	-7.9	3400
5	11L	11R	2	10	3	38	9.3	6.5	-2.8	1900
6	2L	2R	0	10	3	0	6.5	0.0	-6.5	0



Cleaner Ratio Main Mix 36.5:1
 Cleaner Ratio Back End Mix 33:1
 Cleaner Ratio Back End Distance 59
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	11	2.97	1.03	1.03	2.97	11

