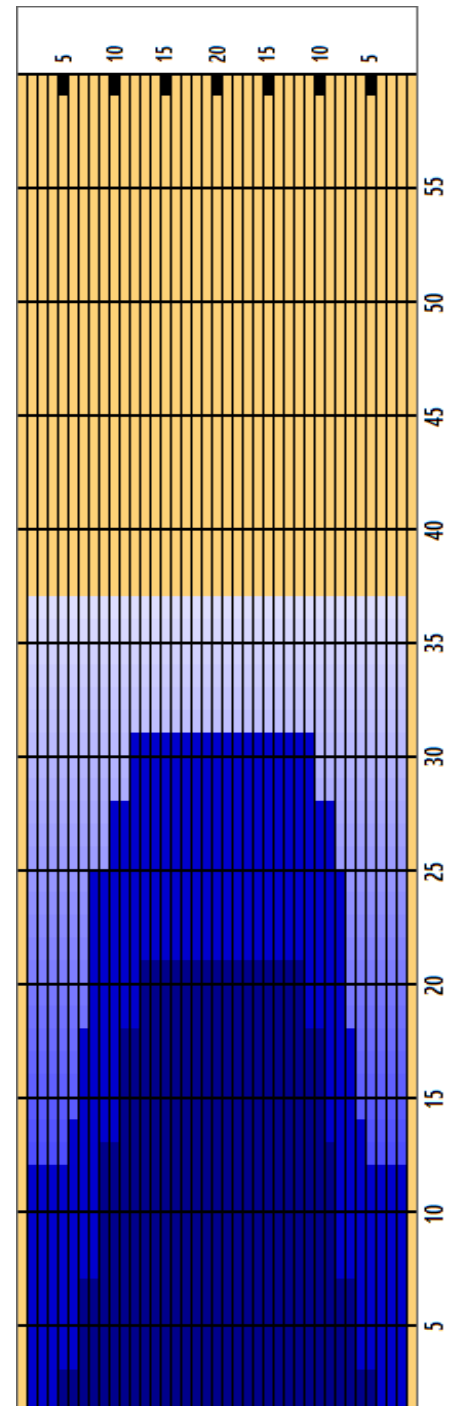


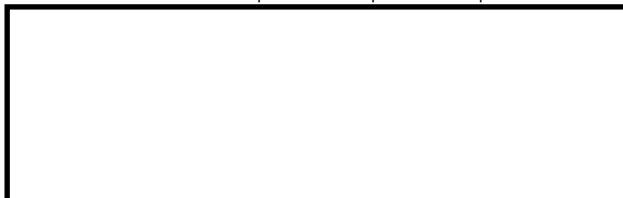
Oil Pattern Distance	37	Reverse Brush Drop	37	Oil Per Board	37 ul
Forward Oil Total	10.138 mL	Reverse Oil Total	11.433 mL	Volume Oil Total	21.571 mL
Tank Configuration	A Only	Tank A Conditioner	K Current	Tank B Conditioner	K Current

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	4L	4R	1	14	3	33	0.0	0.0	0.0	1221
2	5L	5R	2	14	3	62	0.0	3.9	3.9	2294
3	7L	7R	2	14	3	54	3.9	7.8	3.9	1998
4	9L	9R	3	14	3	69	7.8	13.7	5.9	2553
5	11L	10R	2	18	3	40	13.7	18.8	5.1	1480
6	13L	12R	1	18	3	16	18.8	21.3	2.5	592
7	2L	2R	0	18	3	0	21.3	24.0	2.7	0
8	2L	2R	0	22	3	0	24.0	31.0	7.0	0
9	2L	2R	0	26	3	0	31.0	37.0	6.0	0

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	0	37.0	31.0	-6.0	0
2	12L	11R	1	22	3	18	31.0	27.9	-3.1	666
3	10L	9R	1	18	3	22	27.9	25.4	-2.5	814
4	8L	8R	3	18	3	75	25.4	17.8	-7.6	2775
5	7L	7R	2	14	3	54	17.8	13.9	-3.9	1998
6	6L	6R	1	14	3	29	13.9	12.0	-1.9	1073
7	2L	2R	3	14	3	111	12.0	6.1	-5.9	4107
8	2L	2R	0	14	3	0	6.1	0.0	-6.1	0



Cleaner Ratio Main Mix 40:1 Forward
 Cleaner Ratio Back End Mix 40:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	3.55	1.22	1	1	1.16	3.55

