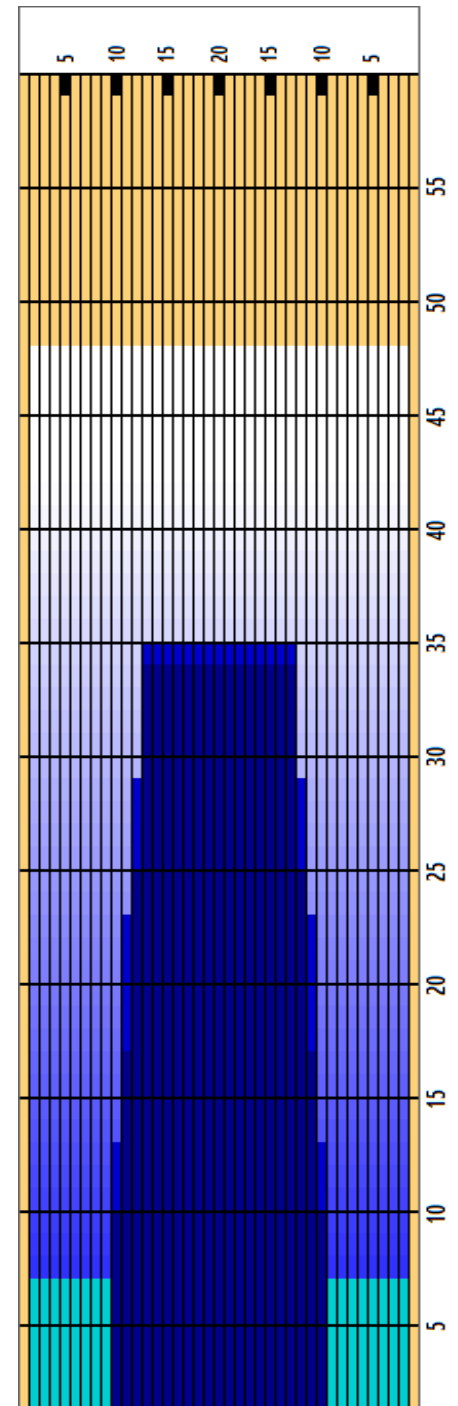


Oil Pattern Distance	48	Reverse Brush Drop	43	Oil Per Board	42 ul
Forward Oil Total	13.524 mL	Reverse Oil Total	7.728 mL	Volume Oil Total	21.252 mL
Tank Configuration	Multi Tank	Tank A Conditioner	FIRE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	18	3	148	0.0	7.6	7.6	6216
2	10L	10R	1	18	3	21	7.6	10.1	2.5	882
3	11L	11R	3	18	3	57	10.1	17.7	7.6	2394
4	12L	12R	3	18	3	51	17.7	25.3	7.6	2142
5	13L	13R	3	22	3	45	25.3	34.6	9.3	1890
6	2L	2R	0	22	3	0	34.6	42.0	7.4	0
7	2L	2R	0	26	2	0	42.0	48.0	6.0	0

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	1	0	48.0	39.0	-9.0	0
2	2L	2R	0	26	2	0	39.0	35.0	-4.0	0
3	13L	13R	2	22	3	30	35.0	28.8	-6.2	1260
4	12L	12R	2	22	3	34	28.8	22.6	-6.2	1428
5	11L	11R	3	22	3	57	22.6	13.3	-9.3	2394
6	10L	10R	2	18	4	42	13.3	8.2	-5.1	1764
7	10L	10R	1	14	4	21	8.2	6.3	-1.9	882
8	2L	2R	0	14	4	0	6.3	0.0	-6.3	0



Cleaner Ratio Main Mix 4:1 Forward  
 Cleaner Ratio Back End Mix 4:1 Reverse  
 Cleaner Ratio Back End Distance 59 Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	6	2.45	1	1	2.45	6

