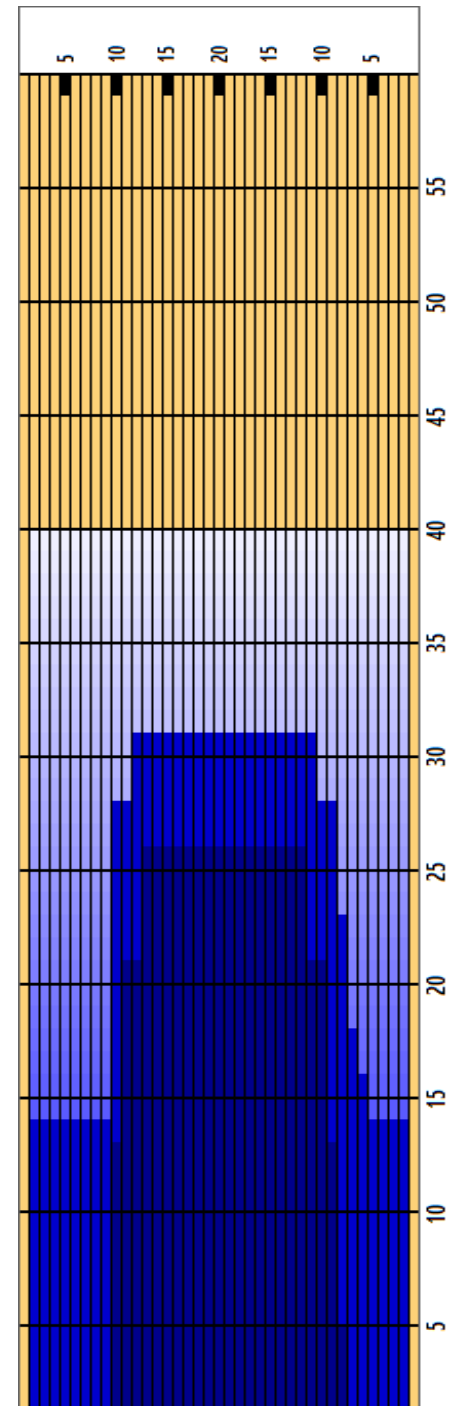


Oil Pattern Distance	40	Reverse Brush Drop	40	Oil Per Board	Multi ul
Forward Oil Total	12.43 mL	Reverse Oil Total	7.76 mL	Volume Oil Total	20.19 mL
Tank Configuration	A Only	Tank A Conditioner	K Current	Tank B Conditioner	K Current

	START	STOP	LOADS	MICS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	10L	5R	1	50	14	4	26	0.0	0.0	0.0	1300
2	10L	6R	1	50	14	4	25	0.0	1.9	1.9	1250
3	10L	8R	2	50	14	4	46	1.9	5.8	3.9	2300
4	10L	9R	3	50	18	4	66	5.8	13.4	7.6	3300
5	11L	10R	3	50	18	3	60	13.4	21.0	7.6	3000
6	13L	12R	2	40	18	3	32	21.0	26.1	5.1	1280
7	2L	2R	0	40	22	3	0	26.1	31.0	4.9	0
8	2L	2R	0	40	26	3	0	31.0	40.0	9.0	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	40	30	3	0	40.0	31.0	-9.0	0
2	12L	11R	1	40	22	3	18	31.0	27.9	-3.1	720
3	10L	9R	2	40	18	3	44	27.9	22.8	-5.1	1760
4	10L	8R	2	40	18	3	46	22.8	17.7	-5.1	1840
5	10L	7R	1	40	14	3	24	17.7	15.8	-1.9	960
6	10L	6R	1	40	14	3	25	15.8	13.9	-1.9	1000
7	2L	2R	1	40	14	3	37	13.9	12.0	-1.9	1480
8	2L	2R	0	40	14	3	0	12.0	0.0	-12.0	0



Cleaner Ratio Main Mix 40:1 Forward
 Cleaner Ratio Back End Mix 40:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	22.5	1.95	1	1	1.27	7.89

