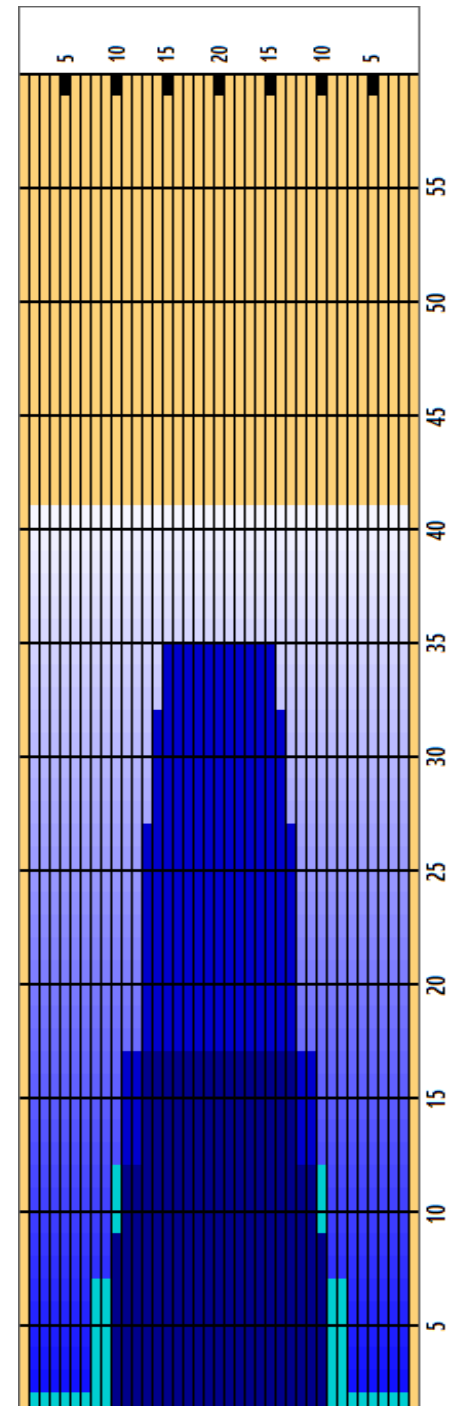


Oil Pattern Distance	41	Reverse Brush Drop	41	Oil Per Board	50 ul
Forward Oil Total	9.8 mL	Reverse Oil Total	10.75 mL	Volume Oil Total	20.55 mL
Tank Configuration	A Only	Tank A Conditioner	K Current	Tank B Conditioner	K Current

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	18	3	74	0.0	2.5	2.5	3700
2	8L	8R	2	18	3	50	2.5	7.6	5.1	2500
3	10L	10R	2	18	3	42	7.6	12.7	5.1	2100
4	13L	13R	2	18	3	30	12.7	17.8	5.1	1500
5	2L	2R	0	18	3	0	17.8	24.0	6.2	0
6	2L	2R	0	22	3	0	24.0	33.0	9.0	0
7	2L	2R	0	30	3	0	33.0	41.0	8.0	0

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	0	41.0	35.0	-6.0	0
2	15L	15R	1	22	3	11	35.0	31.9	-3.1	550
3	14L	14R	2	18	3	26	31.9	26.8	-5.1	1300
4	13L	13R	4	18	3	60	26.8	16.6	-10.2	3000
5	11L	11R	4	14	3	76	16.6	8.7	-7.9	3800
6	10L	10R	2	10	3	42	8.7	5.9	-2.8	2100
7	2L	2R	0	10	3	0	5.9	0.0	-5.9	0



Cleaner Ratio Main Mix 36.5:1 Forward
 Cleaner Ratio Back End Mix 24:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	10.5	2.63	1.04	1.04	2.63	10.5

