



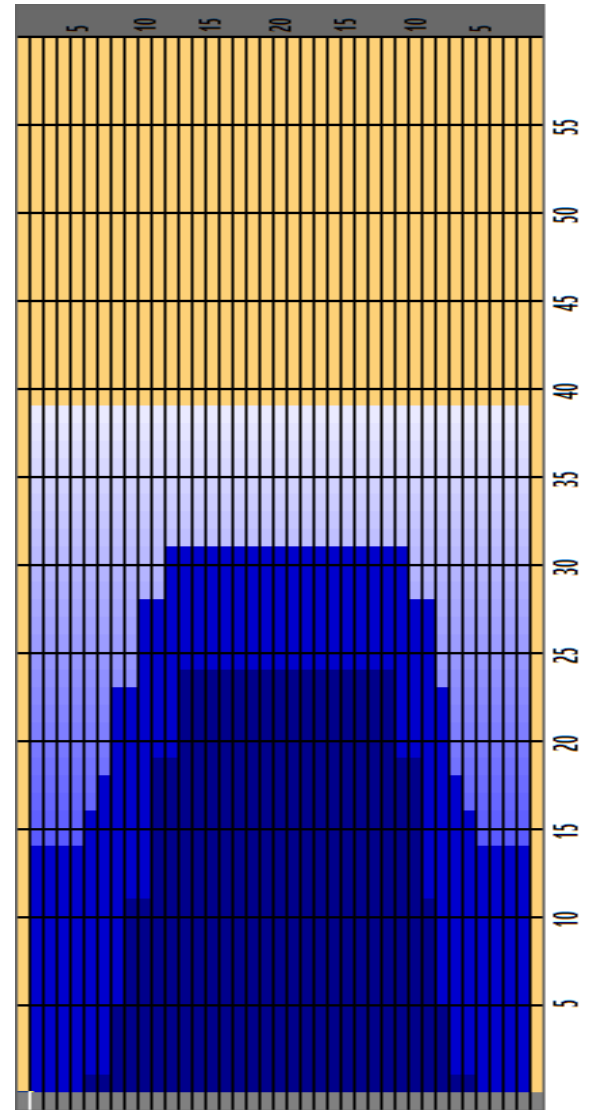
DC2018



Oil Pattern Distance	39	Reverse Brush Drop	39	Oil Per Board	Multi ul
Forward Oil Total	13.23 mL	Reverse Oil Total	8.2 mL	Volume Oil Total	21.43 mL
Tank Configuration	ALT	Tank A Conditioner	FIRE	Tank B Conditioner	FIRE

	START	STOP	LOADS	MICS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	5L	5R	1	50	14	4	31	0.0	0.0	0.0	1550
2	6L	6R	1	50	14	4	29	0.0	1.9	1.9	1450
3	8L	8R	2	50	14	4	50	1.9	5.8	3.9	2500
4	9L	9R	3	50	14	4	69	5.8	11.7	5.9	3450
5	11L	10R	3	50	18	3	60	11.7	19.3	7.6	3000
6	13L	12R	2	40	18	3	32	19.3	24.4	5.1	1280
7	2L	2R	0	40	22	3	0	24.4	31.0	6.6	0
8	2L	2R	0	40	26	3	0	31.0	39.0	8.0	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	40	30	3	0	39.0	31.0	-8.0	0
2	12L	11R	1	40	22	3	18	31.0	27.9	-3.1	720
3	10L	9R	2	40	18	3	44	27.9	22.8	-5.1	1760
4	8L	8R	2	40	18	3	50	22.8	17.7	-5.1	2000
5	7L	7R	1	40	14	3	27	17.7	15.8	-1.9	1080
6	6L	6R	1	40	14	3	29	15.8	13.9	-1.9	1160
7	2L	2R	1	40	14	3	37	13.9	12.0	-1.9	1480
8	2L	2R	0	40	14	4	0	12.0	0.0	-12.0	0



Cleaner Ratio Main Mix NA
 Cleaner Ratio Back End Mix NA
 Cleaner Ratio Back End Distance NA
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	7.89	1.42	1	1	1.27	7.89

