



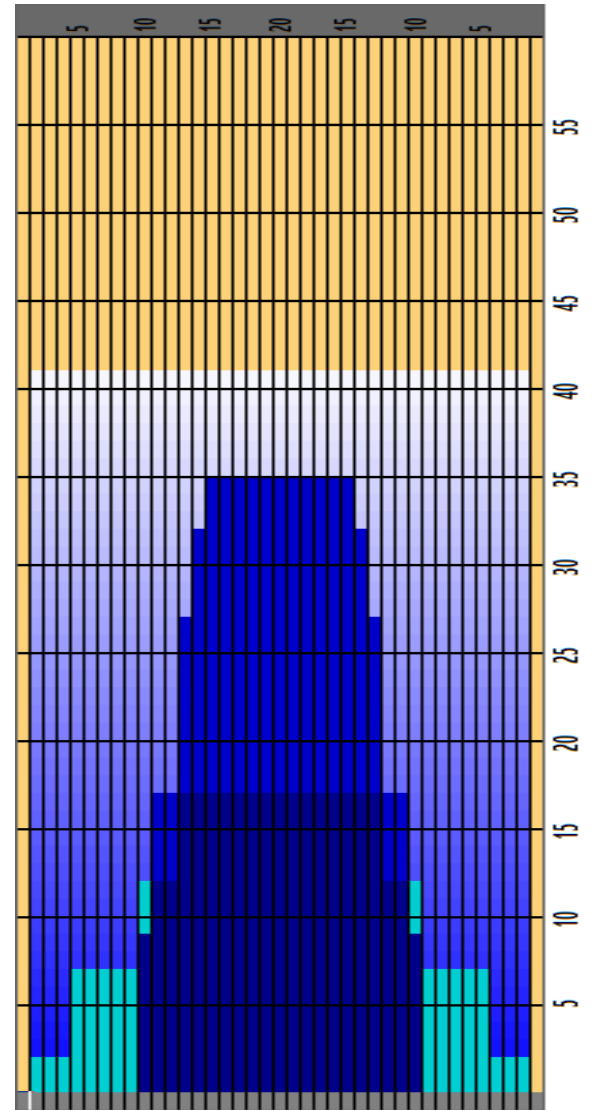
# Rollekisa2017



Oil Pattern Distance	41	Reverse Brush Drop	41	Oil Per Board	50 ul
Forward Oil Total	10.4 mL	Reverse Oil Total	10.75 mL	Volume Oil Total	21.15 mL
Tank Configuration	A-B	Tank A Conditioner	FIRE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	18	3	74	0.0	2.5	2.5	3700
2	5L	5R	2	18	3	62	2.5	7.6	5.1	3100
3	10L	10R	2	18	3	42	7.6	12.7	5.1	2100
4	13L	13R	2	18	3	30	12.7	17.8	5.1	1500
5	2L	2R	0	18	3	0	17.8	24.0	6.2	0
6	2L	2R	0	22	3	0	24.0	33.0	9.0	0
7	2L	2R	0	30	3	0	33.0	41.0	8.0	0

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	0	41.0	35.0	-6.0	0
2	15L	15R	1	22	3	11	35.0	31.9	-3.1	550
3	14L	14R	2	18	3	26	31.9	26.8	-5.1	1300
4	13L	13R	4	18	3	60	26.8	16.6	-10.2	3000
5	11L	11R	4	14	3	76	16.6	8.7	-7.9	3800
6	10L	10R	2	10	3	42	8.7	5.9	-2.8	2100
7	2L	2R	0	10	3	0	5.9	0.0	-5.9	0



Cleaner Ratio Main Mix                    NA  
 Cleaner Ratio Back End Mix                NA  
 Cleaner Ratio Back End Distance         NA  
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50  
 This Pattern Up Loaded From Slot # 3 In Lane  
 Machine On 9/10/2013 11:34 AM

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	6.56	2.63	1.04	1.04	2.63	6.56

