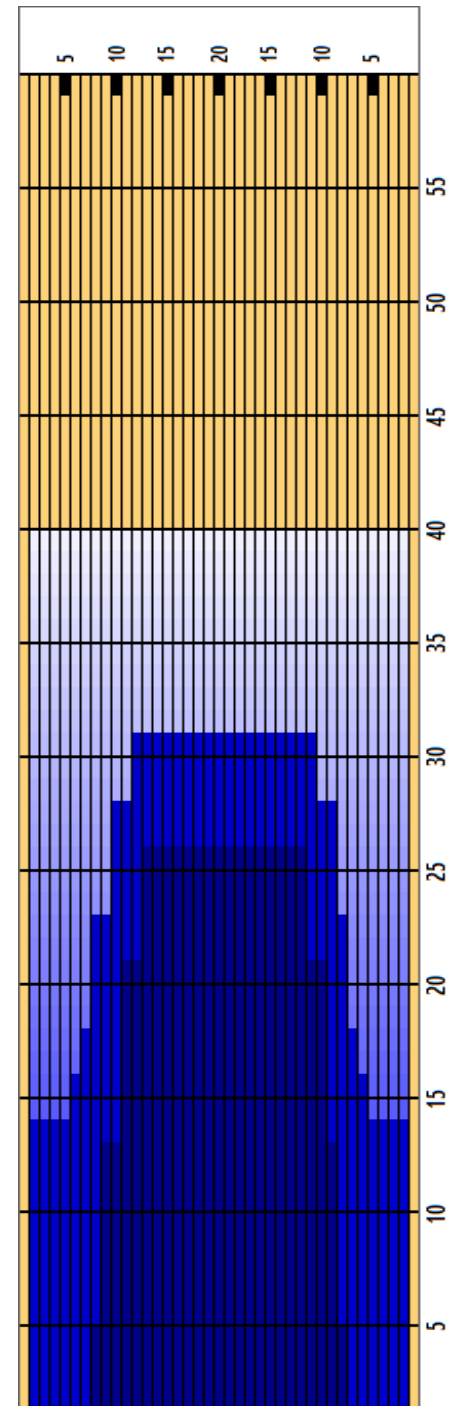


| | | | | | |
|----------------------|----------|--------------------|-----------|--------------------|-----------|
| Oil Pattern Distance | 40 | Reverse Brush Drop | 38 | Oil Per Board | Multi ul |
| Forward Oil Total | 13.23 mL | Reverse Oil Total | 8.2 mL | Volume Oil Total | 21.43 mL |
| Tank Configuration | A Only | Tank A Conditioner | K Current | Tank B Conditioner | K Current |

| | START | STOP | LOADS | MICS | SPEED | BUFFER | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|------|-------|--------|---------|-------|------|------|-------|
| 1 | 5L | 5R | 1 | 50 | 14 | 4 | 31 | 0.0 | 0.0 | 0.0 | 1550 |
| 2 | 6L | 6R | 1 | 50 | 14 | 4 | 29 | 0.0 | 1.9 | 1.9 | 1450 |
| 3 | 8L | 8R | 2 | 50 | 14 | 4 | 50 | 1.9 | 5.8 | 3.9 | 2500 |
| 4 | 9L | 9R | 3 | 50 | 18 | 4 | 69 | 5.8 | 13.4 | 7.6 | 3450 |
| 5 | 11L | 10R | 3 | 50 | 18 | 3 | 60 | 13.4 | 21.0 | 7.6 | 3000 |
| 6 | 13L | 12R | 2 | 40 | 18 | 3 | 32 | 21.0 | 26.1 | 5.1 | 1280 |
| 7 | 2L | 2R | 0 | 40 | 22 | 3 | 0 | 26.1 | 40.0 | 13.9 | 0 |

| | START | STOP | LOADS | MICS | SPEED | BUFFER | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|------|-------|--------|---------|-------|------|-------|-------|
| 1 | 2L | 2R | 0 | 40 | 30 | 3 | 0 | 40.0 | 31.0 | -9.0 | 0 |
| 2 | 12L | 11R | 1 | 40 | 22 | 3 | 18 | 31.0 | 27.9 | -3.1 | 720 |
| 3 | 10L | 9R | 2 | 40 | 18 | 3 | 44 | 27.9 | 22.8 | -5.1 | 1760 |
| 4 | 8L | 8R | 2 | 40 | 18 | 3 | 50 | 22.8 | 17.7 | -5.1 | 2000 |
| 5 | 7L | 7R | 1 | 40 | 14 | 3 | 27 | 17.7 | 15.8 | -1.9 | 1080 |
| 6 | 6L | 6R | 1 | 40 | 14 | 3 | 29 | 15.8 | 13.9 | -1.9 | 1160 |
| 7 | 2L | 2R | 1 | 40 | 14 | 3 | 37 | 13.9 | 12.0 | -1.9 | 1480 |
| 8 | 2L | 2R | 0 | 40 | 14 | 3 | 0 | 12.0 | 0.0 | -12.0 | 0 |



Cleaner Ratio Main Mix 40:1 Forward
 Cleaner Ratio Back End Mix 33:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



| |
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| |
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| Item | 3L-7L:18L-18R | 8L-12L:18L-18R | 13L-17L:18L-18R | 18L-18R:17R-13R | 18L-18R:12R-8R | 18L-18R:7R-3R |
|------------------|----------------|----------------|-----------------|-----------------|----------------|----------------|
| Description | Outside:Middle | Middle:Middle | Inside:Middle | Middle: Inside | Middle:Middle | Middle:Outside |
| Track Zone Ratio | 7.89 | 1.42 | 1 | 1 | 1.27 | 7.89 |

