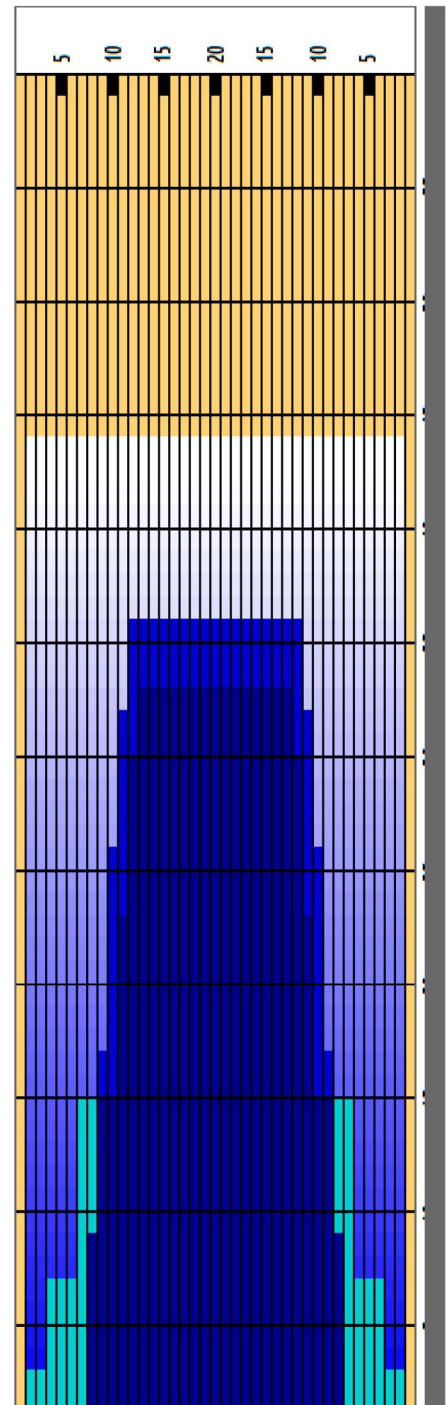


| | | | | | |
|----------------------|-----------|--------------------|-----------|--------------------|-----------|
| Oil Pattern Distance | 44 | Reverse Brush Drop | 44 | Oil Per Board | Multi ul |
| Forward Oil Total | 13.335 mL | Reverse Oil Total | 7.505 mL | Volume Oil Total | 20.84 mL |
| Tank Configuration | A Only | Tank A Conditioner | K Current | Tank B Conditioner | K Current |

| | START | STOP | LOADS | MICS | SPEED | BUFFER | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|------|-------|--------|---------|-------|------|------|-------|
| 1 | 2L | 2R | 3 | 35 | 14 | 3 | 111 | 0.0 | 3.9 | 3.9 | 3885 |
| 2 | 4L | 4R | 2 | 35 | 14 | 3 | 66 | 3.9 | 7.8 | 3.9 | 2310 |
| 3 | 7L | 7R | 3 | 35 | 18 | 3 | 81 | 7.8 | 15.4 | 7.6 | 2835 |
| 4 | 11L | 11R | 3 | 35 | 18 | 3 | 57 | 15.4 | 23.0 | 7.6 | 1995 |
| 5 | 12L | 12R | 3 | 35 | 18 | 3 | 51 | 23.0 | 30.6 | 7.6 | 1785 |
| 6 | 13L | 13R | 1 | 35 | 18 | 3 | 15 | 30.6 | 33.1 | 2.5 | 525 |
| 7 | 2L | 2R | 0 | 45 | 22 | 3 | 0 | 33.1 | 39.0 | 5.9 | 0 |
| 8 | 2L | 2R | 0 | 45 | 26 | 2 | 0 | 39.0 | 44.0 | 5.0 | 0 |

| | START | STOP | LOADS | MICS | SPEED | BUFFER | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|------|-------|--------|---------|-------|------|------|-------|
| 1 | 2L | 2R | 0 | 40 | 26 | 1 | 0 | 44.0 | 36.0 | -8.0 | 0 |
| 2 | 12L | 12R | 1 | 40 | 26 | 3 | 17 | 36.0 | 32.4 | -3.6 | 680 |
| 3 | 11L | 11R | 2 | 35 | 22 | 3 | 38 | 32.4 | 26.2 | -6.2 | 1330 |
| 4 | 10L | 10R | 3 | 35 | 22 | 3 | 63 | 26.2 | 16.9 | -9.3 | 2205 |
| 5 | 9L | 9R | 3 | 35 | 18 | 3 | 69 | 16.9 | 9.3 | -7.6 | 2415 |
| 6 | 8L | 8R | 1 | 35 | 14 | 4 | 25 | 9.3 | 7.4 | -1.9 | 875 |
| 7 | 2L | 2R | 0 | 40 | 14 | 4 | 0 | 7.4 | 0.0 | -7.4 | 0 |



Cleaner Ratio Main Mix 40:1 Forward

Cleaner Ratio Back End Mix 40:1 Reverse

Cleaner Ratio Back End Distance 59 Combined

Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



| Item | 3L-7L:18L-18R | 8L-12L:18L-18R | 13L-17L:18L-18R | 18L-18R:17R-13R | 18L-18R:12R-8R | 18L-18R:7R-3R |
|------------------|----------------|----------------|-----------------|-----------------|----------------|----------------|
| Description | Outside:Middle | Middle:Middle | Inside:Middle | Middle:Inside | Middle:Middle | Middle:Outside |
| Track Zone Ratio | 4.84 | 1.57 | 1 | 1 | 1.57 | 4.84 |

