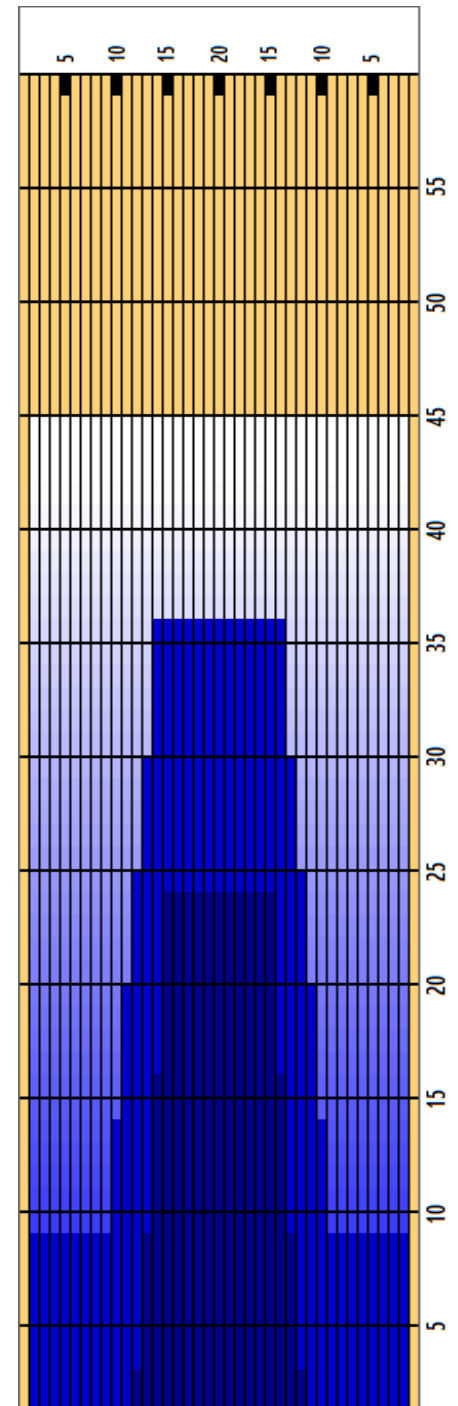


Oil Pattern Distance	45	Reverse Brush Drop	40	Oil Per Board	45 ul
Forward Oil Total	7.785 mL	Reverse Oil Total	12.645 mL	Volume Oil Total	20.43 mL
Tank Configuration	A Only	Tank A Conditioner	K Current	Tank B Conditioner	K Current

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	1	14	3	37	0.0	0.0	0.0	1665
2	12L	12R	2	14	3	34	0.0	3.9	3.9	1530
3	13L	13R	2	18	3	30	3.9	9.0	5.1	1350
4	14L	14R	3	18	3	39	9.0	16.6	7.6	1755
5	15L	15R	3	18	3	33	16.6	24.2	7.6	1485
6	2L	2R	0	26	3	0	24.2	36.0	11.8	0
7	2L	2R	0	30	3	0	36.0	45.0	9.0	0

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	0	45.0	36.0	-9.0	0
2	14L	14R	2	22	3	26	36.0	29.8	-6.2	1170
3	13L	13R	2	18	3	30	29.8	24.7	-5.1	1350
4	12L	12R	2	18	3	34	24.7	19.6	-5.1	1530
5	11L	11R	2	18	3	38	19.6	14.5	-5.1	1710
6	10L	10R	2	18	3	42	14.5	9.4	-5.1	1890
7	2L	2R	3	18	3	111	9.4	1.8	-7.6	4995
8	2L	2R	0	14	3	0	1.8	0.0	-1.8	0



Cleaner Ratio Main Mix 36.5:1 Forward
 Cleaner Ratio Back End Mix 19:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	6	3.53	1.1	1.1	3.53	6

